#### Work Order ID 61301

Monday, August 16, 2010 8:13:45 AM

Page 1

Item ID: D3942-3 Accept Setup Start **Revision ID:** Stop Clip Item Name: 8/16/2010 **Start Qty: 50.00 Start Date: Cust Item ID:** Required Date: 8/20/2010 Req'd Qty: 50.00 **Customer:** Reference: Run Start MF Date: 10-8-16 Tooling: Process Plan: Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ **Operation** Set Up/ **Tool ID** Tool # Plan Accept Reject Reject Insp. Number Stamp **Work Center ID** Description Code Qty Qty **Run Hours** Draw Nbr **Revision Nbr** D3942 Rev A 0.00 100 1810-8-24 0.00 Waterjet Memo FLOW CNC Waterjet 1-Cut as per Dwg D3942-1 Dwg Rev:\_\_A Prog Rev: 2-Deburr if necessary 110 . QC2- Inspect parts off machine FAI/FAIB 0.00 B10-8-04 QC 0.00 Memo Quality Control

W/O:			V	ORK ORDER CHANGI	ES					
DATE	STEP	PRO	CEDURE CH	IANGE	Ву	[	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	tegory:	NCR: Ye	es No	DQ/	<b>A</b> :	Date:	
Resolution:			Disposit	_ QA: N/C				Date:		
NCR:		V	VORK OR	DER NON-CONFORMA	NCE (N	CR)	·			
DATE	STEP	Description of NC		Corrective Action Section				ation	Approval	Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Secti		Chief Eng	QC Inspector
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#### Work Order ID 61301

Monday, August 16, 2010 8:13:46 AM



Page 2

Item ID:

D3942-3

Accept

Setup Start

**Revision ID:** 

**Start Date:** 

Item Name:

Required Date: 8/20/2010

Clip

8/16/2010

**Start Qty: 50.00** Req'd Qty: 50.00

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Date: \_\_\_\_\_

**Tooling:** 

Set Up/

**Run Hours** 

Date:

Run

Start

Stop



QC:

**SPC (Y/N):** Date: \_\_\_\_\_

Date:

Stop

Reject



Sequence ID/ **Work Center ID** 

120

Quality Control

Operation Description

QC8- Inspect parts - second check

Memo

Memo

Memo

Tool ID

Tool # Plan Accept Code Qty

compos

Qty

Reject Number

Insp. Stamp

059019

140

Packaging

Packaging

Identify as per dwg & Stock Location: \_ 9}

0.00

0.00

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

6/08/25 CZ10/8/25

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W/O:			V	ORK ORDER CHANG	GES					
DATE	STEP								Approval QC Inspector	
Part No	:	PAR #:	Fault Ca	tegory:	NCR	: Yes N	lo DQ	<b>식</b> :	_ Date: _	
	Re	esolution:	Disposit	ion:	QA:	N/C Clo	sed:		Date: _	
NCR:			WORK OR	DER NON-CONFORM	IANCE	(NCR)	1			
DATE	STEP	、 Description of NC Section A	Corrective Action Initial Action Descripti		ction B	on B Sign &		cation on C	Approval Chief Eng	Approval QC Inspector
		Section A	Chief Eng	Chief Eng		Date	Secti		Office Ling	GO MSpeciol
				7.11 W						

# **Picklist Print**

Monday, August 16, 2010 8:13:45 AM

Work Order ID: 61301

Parent Item: D3942-3

Parent Item Name: Clip



**Start Date: 8/16/2010** 

Required Date: 8/20/2010

Page 1

Start Qty: 50.00

Required Qty: 50.00

#### Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased	No			100	sf	160.5479	0.015	0.789474	5	•	
										B	6-3-0	4	

304/316 .050 Sheet

<b>Location</b>	Loc Qty	Loc Code		
MAT20	160.5479			
108156	1.5		108156	(13)
111743	8.86			
112885	28.0179			( ')
113062	58.17			
115389	64			

W/O:			V	ORK ORDER CHA	ANGES					
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								-		
			***************************************							
Part No:P		PAR #:	Fault Ca	tegory:	NCR	: Yes	No <b>DQ</b>	<b>A</b> :	Date:	
Resolution:			Disposition: Q			QA: N/C Closed:			Date:	
NCR:		V	VORK OR	DER NON-CONFO	RMANCE	(NCR	) .			
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Description Chief Eng Chief Eng		Section B	Sign & Date		cation ion C	Approval Chief Eng	Approval QC Inspector
			Office Ling	Office Eng		Duto				
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DART AEROSPACE LTD	Work Order:	6(30)
Description: Clip	Part Number:	D3942-3
		D 4 -5 4
Inspection Dwg: D3942 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

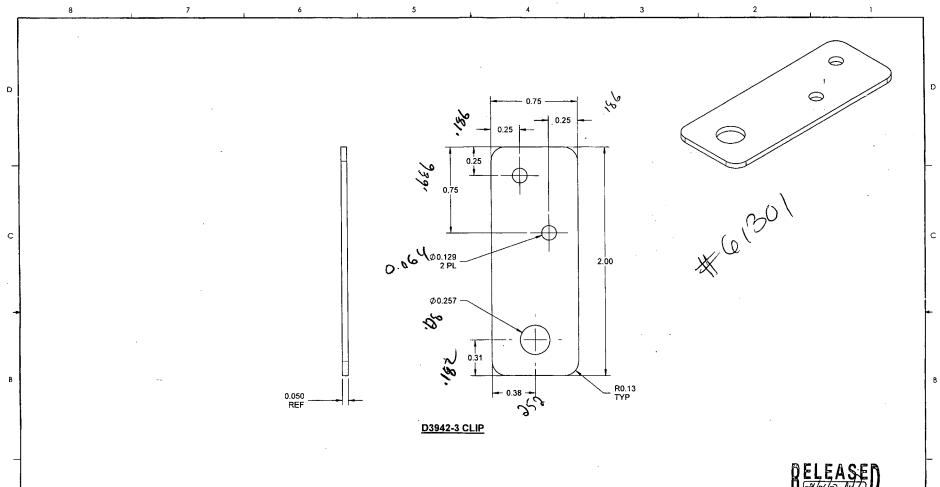
X First	Article	Prototyp	е
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.00	+/-0.030	1.998	*		V BOD	
0.75	+/-0.030	747	*	-	ν	
Ø0.257	+0.006/-0.001	976.	*		V	
Ø0.129	+0.005/-0.001	.130	*		٧	·
0.31	+/-0.030	310	8		V	
0.38	+/-0.030	, 374	<u>ک</u>		V	
0.25	+/-0.030	.753	<u>5</u>		V	
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0.25	+/-0.030	576.	>		٧	
0.75	+/-0.030	.753	<b>≯</b>		V .	
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Measured by:	1R	Audited by:	Prototype Approval:	N/A
Date:	10-8-24	Date: 10/08/24	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	09.06.22	New Issue	KJ 🚓	
<u> </u>				=

Dart Ae	rospace	e Ltd							,
W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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									i
							<u> </u>		
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No <b>DQ</b>	A:	_ Date: _	
	R	esolution:	Disposition	on:	QA: N/C CI	osed:		Date: _	
NCR:		V	WORK ORE	DER NON-CONFORMA	NCE (NCF	R)			
	T	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Sign &   Section		Chief Eng	QC Inspector
<u> </u>							<del></del>		



NOTES: 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR AMS 5524 18 GAUGE (0.050 THICK) REF DART SPEC M304S18GA

REF DART SPEC M304S18GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3942-3" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.02 lbs

DESIGN	<b>\$</b>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
DRAWN.	<b>4</b> 5					
CHECKED PH		DRAWING NO.	REV. A			
MFG. APPR.	2	D3942	SHEET 2 OF :			
APPROVED	140	TITLE	SCALE			
DE APPR.	4	BRACKET	NTS			
DATE 09.0	5.06	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS MAKET AND CONTRIBUTION, AND IS SUPPLIED ON THE STREET CONTRIBUTION THAT IT IS NOT TO BE USED FOR ANY APPRIES OF CONTRIBUTION TO NOT OHIS PRINCIP WITHOUT				

W/O:	-		WO	RK ORDER CHANGI	ES				
DATE	STEP		OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				,					:
Part No	•	PAR #:	Fault Categ	ory:	NCR: Yes No DQA: Date: _				
	Re	solution:	Disposition	_ QA: N/C CI	osed:		Date: _		
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC Section A	Corrective Action Section Initial Action Description		on B Sign 8	Verification Section C		Approval Chief Eng	Approval QC Inspector
		Jection A	Chief Eng	Chief Eng	Date			Office Eng	QO MOPOGIO
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